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D4154-041
Job Sheet 190367



Part No: D4154-041

Job Qty: 5 pcs

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 3/6/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV.F7 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	5 pcs	3/6/19		0.00	17.24	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	5 pcs	3/6/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	5 pcs	3/6/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

150	Small Fab - 2 - B4B	5 pcs	3/6/19	0.00	0.42	QC 5 - 50	a
						QC 5 - 30	
						QC 5 - 40	
						Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
160	QC 5	5 pcs	3/6/19	0.00	0.00	Small Fab - 6 - B4B	. AB 19-4-25
						Small Fab - 7 - B4B	
						QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
170	Packaging 3-1 - Stock - B4B	5 pcs	3/6/19	0.00	0.00	QC 5 - 40	APR 26 2019
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	F2.002 20 19-4-20
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	5 pcs	3/6/19	0.00 0.00	QC 21 - SA - 21	DWG 21 9-88
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - (Weld per dwg A/R S.S. rod Batch: _____)
 Descriptions: **110** - (QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
150 **160** - (QC5- Inspect part completeness to step on W/O) *Rockguard 5156450*
170 - (Identify as per dwg & Stock Location: _____)
180 - (QC21- Final Inspection - Work Order Release)

Job BOM				Container
Part / Item	Component Name	Quantity	Operation	
D4154-1	Plate	5 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121700
D4155-041	Wearbar Assembly	5 pcs (1 ea)	100-Large Fab - Welded Assy-1	5132378

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D4154-1	5	5	0
	D4155-041	5	12	0

Part Specifications	
Specifications could not be found.	

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Container No: S173913



Part: D4154-041

Job No: 190367

Serial No/Batch: S173913

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/22/19